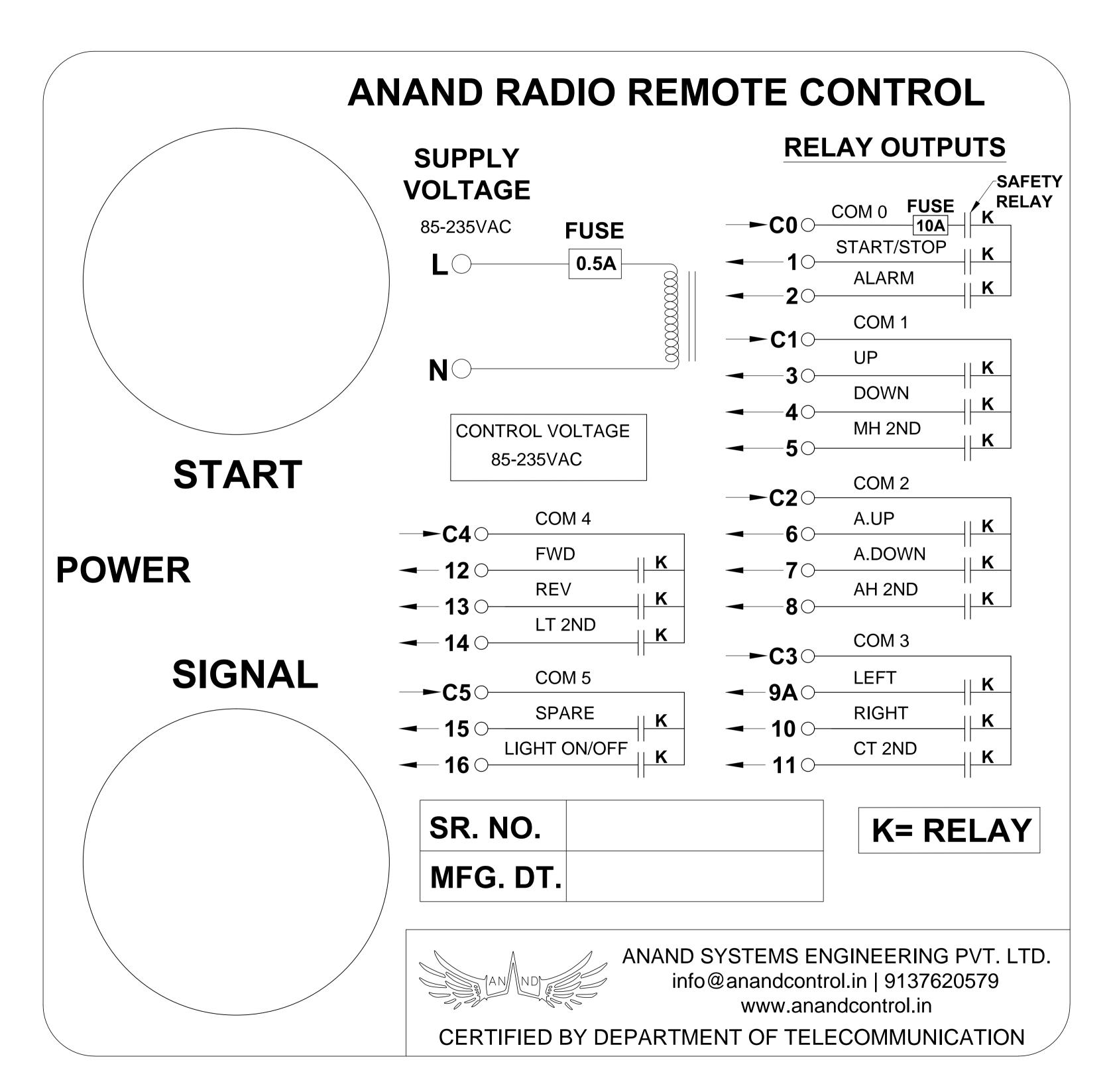


WIRING DIAGRAM



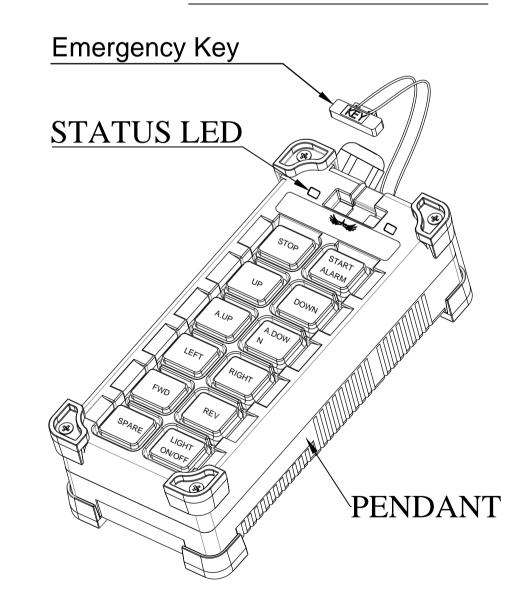
PUSH BUTTON - RELAY MAP

PUSH BUTTON	RELAY ON
START/STOP	0,1
ALARM	2
UP	3
UP 2ND STEP	3,5
DOWN	4
DOWN 2ND STEP	4,5
A.UP	6
A.UP 2ND STEP	6,8
A.DOWN	7
A.DOWN 2ND STEP	7,8
LEFT	9
LEFT 2ND STEP	9,11
RIGHT	10
RIGHT 2ND STEP	10,11
FWD	12
FWD 2ND STEP	12,14
REV	13
REV 2ND STEP	13,14
SPARE	15
LIGHT ON/OFF	16

EMERGENCY

INTERLOCK

MOTION					
STOP ALONG WITH START ALARM KEY					
UP ALONG WITH DOWN KEY					
A.UP ALONG WITH A.DOWN KEY					
LEFT ALONG WITH RIGHT KEY					
FWD ALONG WITH REV KEY					
SPARE ALONG WITH LIGHT ON/OFF KEY					



CLIENT NAME -

ANAND SYSTEMS ENGINEERING PVT. LTD.										
MUMBAI- 400 072.										
repar	ed by	vivek	23-03-2024	TITLE:						
Checked by				12 BUTTON 2 SPEED PENDANT						
pprov	ed by									
EV.	SIZE	MODEL:-				SCALE:	1:1			
R0	A4		A	NPC-1202		SHEET:	2 OF	- 2)	
Ref. Drawing No.: SL NO- ASE-22-				Cad file:						