



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	AL SHOE RIVET	20X6	ALUMINIUM	16
2	BASE	640X74	M.S.	1
3	BASE PIN	16X105	M.S.	2
4	BRAKE LINER	8X102MM	ASBESTOS	2
5	BRAKE SHOE	250X100	M.S.	2
6	SPRING	COMPRESS SPRING 5.5MM COIL, 38X 225X 17.5 TURNS	SPRING STEEL	1
7	COTTER PIN	1/8" X 1"	M.S.	18
8	HEX BOLT	M 12, 12X40	M.S.	2
9	HEX BOLT M8	M 8, 8X30	M.S.	2
10	HEX NUT	G.I. M12	M.S.	6
11	HEX NUT	G.I. M16	M.S.	8
12	LEVER	240X8	M.S.	2
13	LEVER PIN	16X90	M.S.	3
14	LUG	M16 TAP, SQ25X25, 50MM LONG	M.S.	2
15	M.S.BUSH	19X13.5X15	M.S.	2
16	M.S.BUSH FOR LUG	16X13.5X15	M.S.	2
17	MAIN ARM	436X50X6	M.S.	1
18	NAME PLATE	115X20	ALUMINIUM	1
19	NAME PLATE	70X20	ALUMINIUM	1
20	NAME PLATE RIVET 250-18	L-4.5 MM	AB 4	4
21	PLAIN WASHER	28X16.5X1.5	M.S.	16
22	SHOE PIN	16X120	M.S.	2
23	SHOE SUPPORT	30X20	M.S.	2
24	SIDE ARM	446X50X6	M.S.	1
25	SIDE ARM BUSH	40X43	M.S.	1
26	SPACER PIN	O.D16X58, M12 L-100	M.S.	2
27	SPRING CAP	47X14X7.5	M.S.	2
28	SPRING WASHER	M12	SPRING STEEL	4
29	SPRING WASHER	M8	SPRING STEEL	2
30	THRUSTER PIN	12.7X60	M.S.	1
31	THRUSTER PIN	12.7X90	M.S.	1
32	TIE ROD.1	L-330 X 16MM	M.S.	1
33	TIE ROD.2	L-400 X 16MM	M.S.	1
34	18KG THRUSTOR 250-18	18KG THRUSTOR ASSEMBLY		1
35	PLAIN WASHER	25X13.5X1.5	M.S.	8
36	COTTER PIN	1/8X11/4"	M.S.	6

250-18 BRAKE ASSEMBLY 2D

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 SURFACE FINISH:
 TOLERANCES:
 LINEAR:
 ANGULAR:

FINISH: _____
 DEBURR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

NAME	SIGNATURE	DATE		TITLE
DRAWN				
CHEK				
APPV				
MFG				
G.A.				

MATERIAL: _____ DWG NO. _____ A1

WEIGHT: _____ SCALE: 1:15 SHEET 2 OF 2